

KORNEYCHUK, G.P.; ROYTER, V.A.; ZHIGAYIO, Ya.V. Ways of increasing the effect and selectivity of vanadium oxide. catalysts for the oxidation of naphthalene to phthalic anhydride.

Khim. prom. no.7:410-413 O-N \*58. (MIRA 11:1 (MIRA 11:12)

n. prom. no.7:410-413 O-N '58. (MIR/ (Naphthalene) (Phthalic anhydride) (Vanadium oxides)

ROYTER, V.A.; KORHEYCHUK, G.P.; STUKANOVSKAYA, N.A.; REAYEV P.B.

Effect of transfer phenomenon on the kinetics of sulfur dioxide oxidation on a barium aluminovanodate catalyst. Part 1: Diaphragm oxidation on a barium aluminovanodate catalyst. Part 1: Diaphragm oxidation of analysis. Zhur.fiz.khim. 32 no.11:2525-2531 N '56.

(MIRA 12:1)

1. Akademiya nauk Ukrainskoy SSR, Institut fizicheskoy khimii imeni L.V. Pisarzhevskogo, Kiyev.

(Oxidation) (Sulfur dioxide) (Gatalysis)

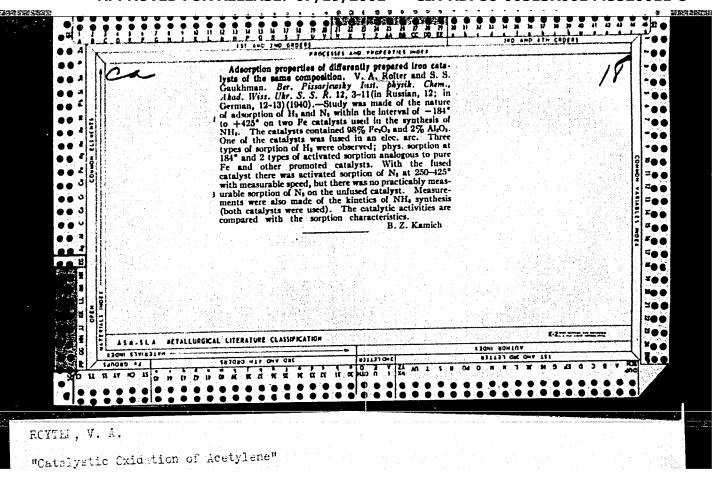
ROYTERAVBAS

1. ROYMER. V.A., PARCHENKO, V.A.

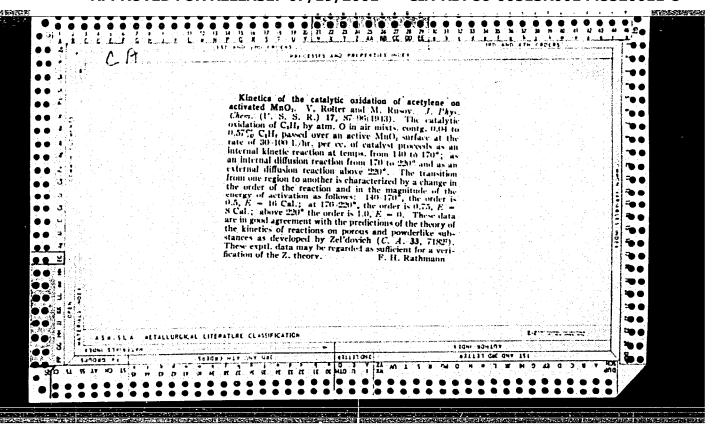
2. USSR (600)

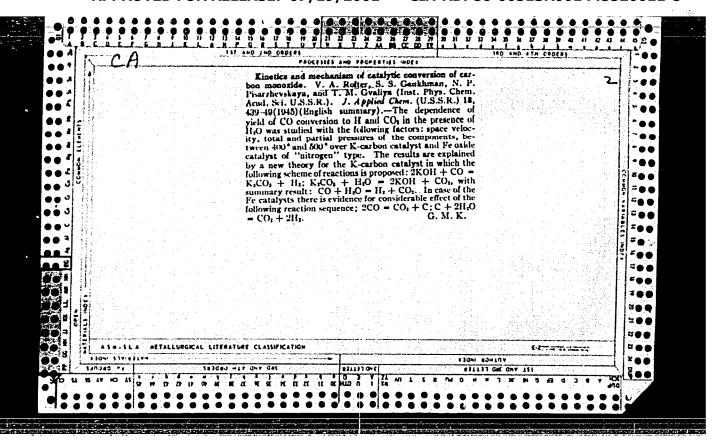
"The Kinetics of the Processes of the Chemical Interaction of Gases with Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Institute of Physical Chemistry imeni L.V. Pisarzhevskiy. Recieved 13 Sep 1938.

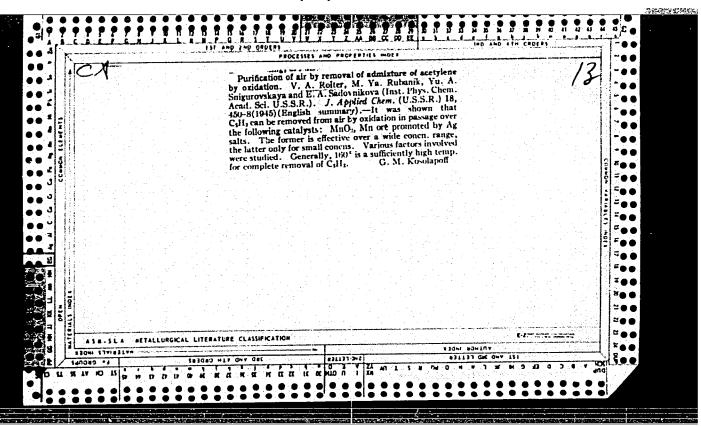
The Parch of the Processes of the Chemical Interaction of Gases with Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids," Zhur. Fiz. Khim. 13, no.7, 1939. Acad of Sciences Ukrainian SSR Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical Interaction of Gases with Solids, "The Processes of the Chemical I

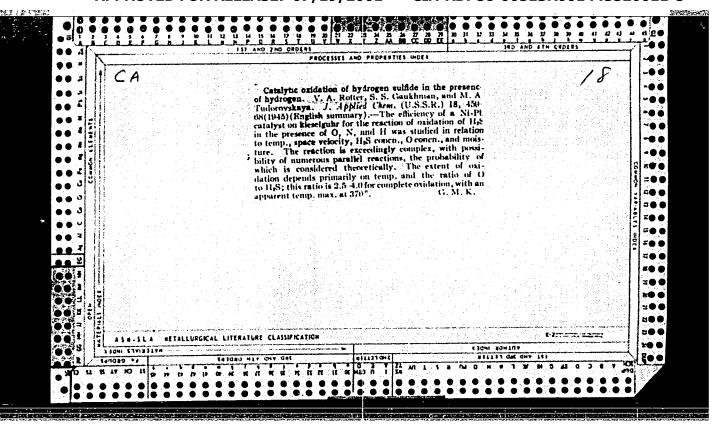


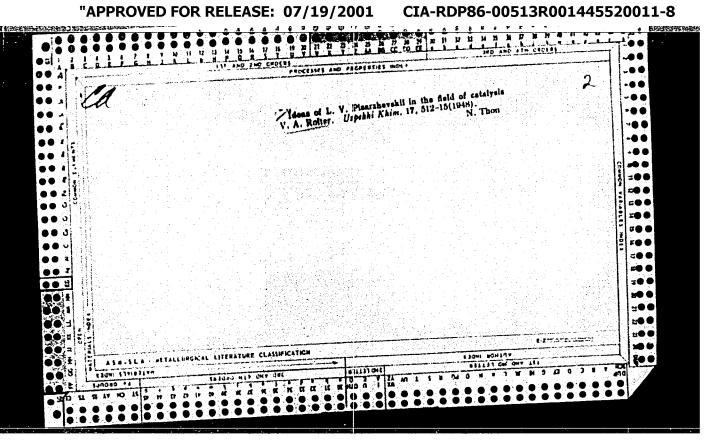
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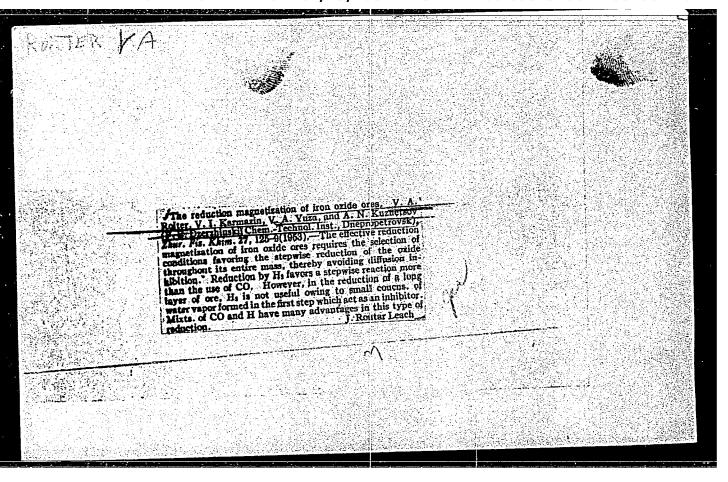












ROYTER V. A .: GAUKHMAN, S.S.

Effect of macrokinetic factors on the selectivity of catalysis.

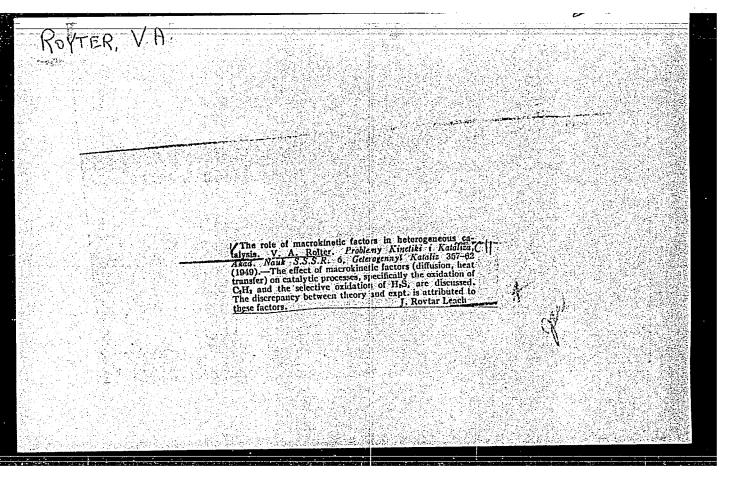
Dop. AN URSR no.2:34-36 49. (MLRA 9:9)

1. Institut fizichnoi khimii im. L.V. Pisarzhevs'koge AN URSR.
Kiiv i Khimike-tekhnologichniy institut im. F.Ye. Dzerzhins'kege,
Dnipropetrovsk. Predstaviv diysniy chlen AN URSR O.I. Brods'kiy.
(Catalysis)

ROYTER, V.A.; KORNIYCHUK, G.P.; LEPERSON, M.G., [deceased]; STUKANOVS'KA, N.O.; TOLCHINA, B.I.

Method of diaphragms for studying porous catalysts and kinetics of reactions occuring on them. Dop. AN URSE no.2:41-47 '49. (MLRA 9:9)

l. Institut fizichnoi khimii im. L.V. Pisarzhevs'kogo AN URSR. Predstaviv diysniy chlen AN URSR O.I. Brods'kiy. (Catalysts)



CA

Role of transfer phenomena in catalysis on porous contacts. V. A. Rolter (Acad. Sci. Ukr. S.S.R., Kiev). Isrest. Akad. Nauk S.S.S.R., Otdel. Khim: Nauk 1950, 576-81.—With porous catalysts, the conens. of the reactants evidently decrease from the periphery of each granule towards its center, owing to diffusional hindrance. Consequently, application of kinetic mass-action laws, without regard to rates of diffusion, must of necessity involve a serious error, the greater the higher is the kinetic order of the serious error, the greater the higher is the kinetic order of the reaction. Conditions on a porous catalyst grain are approximated by a model (C.A. 44, 8214f), wherein the catalyst is carried on a diaphragm sepg. the reaction space into 2 compartments. The reacting gas mixt, is first allowed to flow on the sides of the diaphragm, then the flow is stopped on one side, but continued on the other; the lat side thus becomes a closed space. The stationary conen. so in that closed space, different from the stationary conen. so the flow side, corresponds to the conen, in the center of a catalyst granule of a radius equal to the thickness of the diaphragm. In the more general case of N spherical granules of radius r and vol. s, in a gas stream of mean conen. So and rate of flow V, the rate of reaction is W = -dx/dt = -kNsV/f(c). Along an infinitely thin layer of thickness dr, where the conen. can be considered const., dW = -kNsV/f(c)dr, where S<sub>c</sub> = external surface area of each granule, dw = NSdr. The amt. reacted is compensated by diffusion, which gives d'eldr' = (kV/D)f(c), where D = effective diffusion coeff. Integration and combination with

W - DNS(de/di) give W = NS(2kDV)4. (ff(e)de)4.

This equation is applicable to the case of a single granule, or a diaphragm, with N=1. The same equation, with  $NS_s=3/r$ , applies to the sp. rate  $W_s$ , referred to 1 cc. of catalyst, consisting of N grains, N=1/s, with  $V=V_s=6$  flow rate referred to 1 cc. of catalyst. For an s-th order reaction,  $f(c)=c^s$ , and  $W_s=(3/r)[2/(s+1)]^{1/s}(kDV_s)^{1/s}(c^{s+1}-c_0^{s+1})^{1/s}$  and, at  $c_0=0$  ( $Ze^{1/s}(dovich range)$ ,  $W_s=(c^{s+1}-c_0^{s+1})^{1/s}$  and, at  $c_0=0$  ( $Ze^{1/s}(dovich range)$ ,  $W_s=(3/r)[2/(s+1)]^{1/s}(kDV_s)^{1/s}(1-\alpha^{s+1})^{1/s}(c^{s+1/s})$ . Graphs of the function ( $Z_s=c_0^{s+1}$ )/ $Z_s=c_0^{s+1/s}$ . Graphs of the function  $(1-\alpha^{s+1})^{1/s}$  for s=0, 1, and 2 show that application of  $Z_s$ 's equation, i.e. the simplification  $c_0=0$ , causes an error not greater than  $S_s$ , for  $0<\alpha<0.4$  at s=0, causes an error not greater than  $S_s$ , for  $0<\alpha<0.4$  at s=0, causes an error not greater than  $S_s$ , for  $0<\alpha<0.4$  at s=0, or  $0<\alpha<0.3$  at s=1, or  $0<\alpha<0.45$  at s=2. In other words, the higher the order of the reaction, the broader the range of applicability of  $Z_s$ 's law in the direction of low temps. At the other extreme, towards  $\alpha=1$ , integration gives  $(1-\alpha^{s+1})^{1/s} \sim r[2/(s+1)]^{1/s}(kV/D)^{1/s} c_0^{s-1/s}$ ; this holds over the whole range of a from 0 to 1, if s=0; the higher the order of the reaction, the closer must a be to unity for this equation to be applicable. Thus, at s=1, it is valid from a=1 down to a=0.8, but at s=2, it validity is confined to a from 1 to 0.98. These limits correspond to the range of applicability of purely kinetic equations, of the form  $W_s \sim kV_s < 0$ . On porous catalysts, a kinetic region in the literal sense does not exist. A kinetic equation, taking no account of diffusion, will be practically applicable within a certain range of a, the narrower the range the higher is the kinetic order. For a 2nd-order reaction, a purely kinetic range is practically nonexistent.

ROYTER, V. A.

V. A. Royter, G. P. Korneychuk, M. G. Leperson, N. A. Stukanovskaya, and B. I. Tolchina, Academy of Sciences Ukrainian USSR, Institute of Physical Chemistry imeni L. V. Pisarzhevskiy, Kiev

"Experimental Investigations of Macrokinetic Phenomena on Porous Catalysts" (Zhurnal Fizicheskoy Khimii, Vol XXIV, No. 4, 1950.

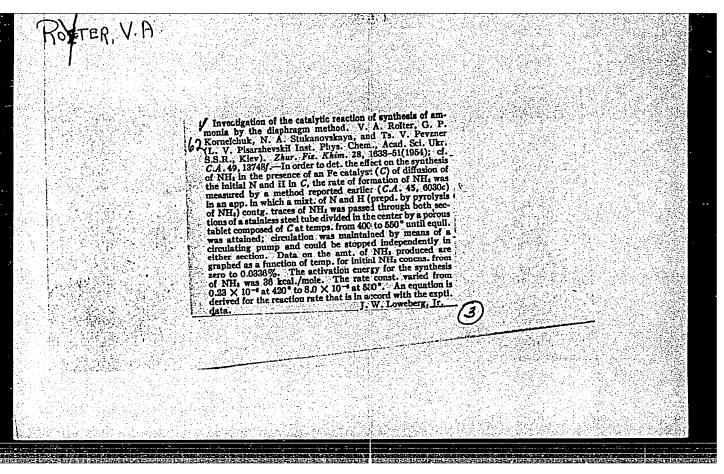
The material presented in this article is of importance from the point of view of the theory of catalysts and of kinetics of combustion. Aside from the purely theoretical significance of the investigations reported, upon, the results and techniques in question are of practical interest, because acetylene may be used as a fuel, and may be set off in the presence of oxygen by means of a solid catalyst such as manganese dioxide in some appliance where the combustion—of the first gas furnished the driving power. (Digested translation available)

ROTTER, V. A.	PA 190T20
190 <u>120</u>	Wechanism of the Reduction of Iron Oxides With Hydrogen, Carbon Monoxide, and Mixtures of These Two Gases, "V. A. Royter, V. A. Yuza, A. N. Kuznetsov, Chem-Technol Inst imeni F. E. Dzerzinskiy, Dnepropetrovsk  "Zhur Fiz Khim" Vol XXV, No 8, pp 960-970  Investigated reduction with H <sub>2</sub> , CO, and H <sub>2</sub> +CO of Chemically pure Fe <sub>2</sub> O3 powder in range 200-300° C. Conid achieve reduction in Jtages corresponding to definite oxides. Found that CO is more active reducting agent at low temps than H <sub>2</sub> ; that activation in CO by Teology of Fe <sub>2</sub> O <sub>3</sub> reduction with H <sub>2</sub> is 30 kcal. with CO 28 kcal; that stage Fe <sub>2</sub> O <sub>3</sub> —Fe <sub>3</sub> O <sub>4</sub> , as distinguished from Fe <sub>3</sub> O <sub>4</sub> —Fe, does not proceed autocative, because presence of CO expedites use of H <sub>2</sub> . Proposes reaction mechanism which is in accordance with observed phenomena.

ROYTE	GR, Y.A.	
	Some problems in the theory of catalysis. Ukr.khim.zhur. 19 no.2: 119-127 '53. (MLRA 7:4)	
	1. Institut fizicheskoy khimii im. L.V.Pisarzhevskogo Akademii nauk UESR. (Catalysis)	

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RUITER,	V.A., professor, doktor l	tnimicheskikh nauk (g.	Klyev).	
Ce	atalysis. Tekh. molod. 21	no.7:16-18 J1 '53.		(MLRA 6:8) (Catalysis)
				(Cataly 818)

ROYTER, of a sufficiently long layer, because of the strong inhibiting effect of H2O on the first stage of the reduction of Fe2O3. As a result of this inhibition formation of zones in the ore must occur. ores demands the selection of conditions favorable to gradual rather than zonal reduction of the ox-"Characteristics of the Process of Reductive Magnetization of Iron Oxide Ores, "V.A. Royter) SV.I. Karmazin, V.A. Yuza, and A.N. Kuznetsov, Dnepropieces of quartzite, the gradual manner of the reides in the entire mass of the lumps or the whole zhinskiy/; krivoy Rog Sci-Research Ore Mining Inst Gases containing a mixture of H and CO are of conduction is much more pronounced than in reduction reduction. In the reduction with H of individual Effective reductive magnetization of iron oxide with CO. H is hardly suitable for the reduction petrovsk Chem-Technological Inst im F. E. Dzerlayer of ore. Diffusion interferes with gradual Zhur Fiz Khim, Vol 27, No 1, pp 125-129 USSR/Chemistry - Iron Ore Treatment siderable advantage.



USSR/Chemistry - Analysis methods

Card 1/1 Pub. 147 - 15/25

Royter, V. A., and Korneychuk, G. P. Authors

An approximate method of characterizing the macrostructure of porous Title

catalysts

Zhur, fiz. khim, 28/10, 1812-1819, Oct 1954 Periodical :

An approximate method is introduced for the determination of macrostruc-Abstract ture characteristics of various porous catalysts. The method is based on the analysis of experimentally derived values - porosity, effective co-

efficients of diffusion and gas-permeability - of the objects investigated. The effect of substance diffusion from the periphery of the lump toward its center and vice versa), on the kinetics of the catalytic process in the case of homo- and heterogenic porous catalysts, is discussed. The method of determining the gas-permeability coefficient is described. Four USSR

references (1940-1950). Drawings.

Acad. of Sc. Ukr-SSR, The L. V. Pisarzhevskiy Institute of Physical Institution :

Chemistry, Kiev.

March 1, 1954 Submitted:

DUMANSKIY, A.V., redaktor; MASHKARA, I.I., redaktor; OVCHARENKO, F.D., kandidat khimicheskikh nauk, redakter; ROYTER, V.A., dekter khimicheskikh nauk, professor; redaktor; SEDLETSKIY, I.D., dekter geologo-mineralogicheskikh nauk, redakter; MIKHALYUK, R.V., redakter; KAZANTSEV, B.A., redaktor; SIVACHENKO, S.K., technicheskiy redakter.

[Bentonite clays of the Ukraine; a collection of papers] Bentonitovye gliny Ukrainy; sbornik. Kiev. Vol.1, 1955. 125 p.
(MLRA 9:5)

1.Deystvitel'nyy chlen AN USSR (for Rumanskiy).2. Akademiya nauk URSR, Kryev. Rada vyvchennia produktivnykh syl. (Ukraine-Bentonite)

PISARZHEVSKIY, Lev Vladimirovich; BRODSKIY, A.I., redaktor; KORNEYCHUK, G.P., redaktor; ROYTER, V.A., redaktor; STUKAHOVSKAYA, N.A. redaktor; TITKOV, B.S., redaktor; SIVACHENEO, Ye.K., tekhnicheskiy redaktor

[Selected works on catalysis] Izbrannye trudy v oblasti kataliza. Kiev, Izd-vo Akad.nauk USSR, 1955. 150 p. (MLRA 8:10)

1. Deystvitel'myy chlen AN USSR (for Brodskiy)

(Catalysis)

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TREASURE ISLAND BOOK REVIEW

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ROYTER, V. A. (Institute of Physical Chemistry, Academy of Sciences,

USSR)
DISKUSSIYA (Discussion). In Problemy kinetiki i kataliza (Problems of Kinetics and Catalysis), vol. 8. Izdatel'stvo Akademii Nauk SSSR, 1955. Section II: General problems on the theory of catalysis. p. 150-152.

Discussion of Voyevodskiy's paper. Royter points out that Voyevodskiy's explanation of catalysis by chain reactions is erroneous, since catalysis occurs also in the state of equilibrium while concentrations of atoms and radicals in chain reactions exceed the equilibrium concentrations. Thus, he postulates that catalysis may take place with the aid of radicals introduced by the catalyst or by chain reactions, or both. He also reports on his experiments with the decomposition of H2O2 which he explains by the electrochemical theory of catalysis. The catalyst transfers electrons from the donor to the acceptor. In the catalytic oxidation of CO to CO2 on CuO (excess of O2), a partial reduction of CuO takes place simultaneously with the process of catalysis. With increase in the concentration of O2, the reduction of CuO stops, and only catalysis takes place although CO is still present on the surface.

1/2

KOYTER, V. A

USER/ Chemistry - Physical chemistry

Card 1/1

Pub. 116 - 1/24

Authors

Royter, V. A.

Title

Basic problems of the theory of heterogeneous catalysis and ways for their

Periodical

Ukr. khim. zhur. 21/2, 143-148, 1955

Abstract

The three basic closely connected problems of heterogeneous catalysis, namely, the kinetics of catalytic reaction, obtainment of catalysts with maximum activity and stable surface and, finally, the nature of catalytic acceleration, are discussed. The various theoretical concepts regarding the nature of catalysis are analyzed. Numerous ways are suggested for the solution of difficult problems pertaining to catalytic processes. Nine USSR references (1934-1954).

Institution: Acad. of Sc., Ukr. SSR, The L. V. Pisarzhevskiy Inst. of Phys. Chem.

Submitted: December 1, 1954

#### ROYTER, V.A.

Inaccuracies in some basic concepts of chemical kinetics. Ukr.khim. zhur.21 no.3:296-299 '55. (MLRA 9:1)

1. Institut fizicheskoy khimii imeni L.V. Pisarzhevskogo. (Chemical reaction, Rate of)

KOYTEK, V. H

USSR/Chemistry - Physical chemistry

Card 1/1

Pub. 116 - 3/30

Authors

Royter, V. A.

Title

About the inaccuracy of certain basic concepts of chemical kinetics

Periodical :

Ukr. khim. zhur. 21/3, 296-299, June 1955

Abstract

The inaccuracies in defining the ideas pertaining to the rate of reaction, energy and heat of activation are discussed. The concepts properly explaining the rate of chemical reaction, heat and energy of activation in static and thermodynamic sense are studied. It is pointed out that the knowledge of the values of entropy changes occurring during the conversion from the initial system into an active complex defining the phase of the reaction offers practical data regarding the orderliness of the active complex. One USSR reference (1953). Graph.

Institution:

The L. V. Pisarzhevskiy Inst. of Phys. Chem.

Submitted

: December 1, 1954

NOYTER, VA		
	The role of macrokinetic factors in catalytic napathagene oridation processes on fused vapadium pentoxide. G. P. Kornelchuk, V. A. V. Zhigallo, V. A. Reiter, and P. Catravenko, Zhur Fiz Khini 20, 1073 (1005), cf. 1. So 1735 h. The poresity of an industrial fused Vich ratas assume was detal, by cutting displications of 23 cm. (15, 50, 75) m. thick, and measuring the Cib diffuse prace.	0000
	I de pores were 10.4 In 4 cm wide and to a folia wide accepted by handreds of times the surface of the outer catalyst. The paphthalene or datation proceeds paintigally in the inner diffusion range at defining a declarage is accepted by a sharp rise in the catalyst foliate change is accepting and the diffusion difficulties in the inside states forces, and to increase in the contact time caused by it, the implicituding condition proceeds extensively in the inner pores, and the role of the catalyst inner surface becomes less important at	
	the higher temps (the reaction proceeding on the outer surface). The catalyst selectivity rises. This selectivity rises proceeds until, with the rise in the terip, the reaction enters the outer diffusion range. This cange is accompanied by a sharp temp rise, and results in a renewed selectivity decrease. The selectivity-temp curve passes, accordingly, through a max. at 400°, which corresponds, apparently, to the outside kinetic reaction course, according to the results obtained in the study, whereas the max. efficiency in the phthalic anhydride industrial production is at 420°.  W. M. Sternborg.	
Smal A A5 V. Rubezlan	Chips Chem im Risargherskie M. H. S. Kr. S. S. R. Land Chem Combine Min Chem Ind. U.S.	se.

STUKAHUVEKAYA, N. A., HOYTER, V. A., VAYHSHTEYH, F. M.

"Explanation of the Role of Oxygen of Vanadium Catalysts in the Cxidation of Sulfur Dioxide" (theses)

Problemy Kineties and Catalysis, v. 9, Isotopes in Catalysis, Moscov, Ici-ro

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 — КОНИ <b>Е</b> УСНИК, <b>G.</b> Р	., ROYTER, V. A.	, STUKANOVSKA)	YA, N. A., RZA	YEV, P. B., ZH	GAYLO, Ya. V.
"Study of the Barium-Aluminum-	he Effect of the Vanadium Sulfate	Conditions of Catalyst."	Catalysis on	the Sulfur Cor	tent m in the
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CYTER, V.A.
USSR/Physical Chemistry - Kinetics, Combustion, Explosions,

B-9

Topochemistry, Catalysis.

: Referat Zhur - Khimiya, No 1, 1958, 505 Abs Jour

Author

V.A. Royter.

Inst

Title : Macrokinetics of Contact Processes.

Orig Pub : Khim. nauka i prom-st', 1957, 2, No 2, 210-218

Abstract : Review.

Bibliography with 16 titles.

Card 1/1

AUTHORS:

Royter, V. A., Corresponding Member AS Ukrainian SSR, 67-5-3/12

Turovskiy, G. Ia., Engineer.

TITLE:

Catalytic Method for Purifying Air From Acetylene (Kataliticheskiy metod

ochistki vozdukha ot atsetilena).

PERIODICAL:

Kislorod, 1957,

Nr 5, pp. 14-22 (USSR).

ABSTRACT:

Although there is no uniform opinion on the explosion mechanism in air fractionating apparatus, it is known that obstructions of hydrocarbons capable of reaction, especially of acetylene, cause these reactions. The impurity of the air is not always caused by neighbouring acetylene producing or - consuming plants (production of carbide, synthesis of products on acetylene basis, etc.). Also the quenching of furnace slags, the molding of metals at humid air and other processes during which a systematic contact between carbides produced as side products and water or steam takes place, can cause such impurities. Acetylene can enter compressed air also together with other hydrocarbons capable of reaction, which are in formed consequence of a partial cracking of lubricating oil in the overheating during the compression process. For overcoming these phenomena the authors suggest a catalytic method which was worked out by the Institute for Physical Chemistry AN USSR in collaboration with the VMIIKIMASh (All-Union Scientific Research Institute of Oxygen Apparatus

Card 1/3

Catalytic Method for Purifying Air from Acetylene.

67-5-3/12

and Machinery). Summary: 1. - The protection measures for oxygen apparatus taken at present - remote air intake and acetylene adsorber - can not secure a completely riskless operation. 2. - A catalytic method for the purification of the air from acetylene additions by means of oxidation with athmospheric-oxygen to CO<sub>2</sub> and H<sub>2</sub>O was worked out. An effecti

ve and cheap catalyst of manganese-peroxide ore mixed with a small amount of silver was developed out. 3. - An important condition for the long life of a catalyst is the preliminary removal of drip oil and its vapors from the air to be purified. Its content must not be greater than its quantity at room temperature. 4. - A catalytic plant was designed, produced and tested. In this plant before pasing the catalyst the oil is removed from the air by means of a filter with activated carbon at air temperature at the moment of its leaving the third stage of the compressor (125-130°C). This type of plant has a great capacity but it makes necessary a subsequent removal of CO<sub>2</sub>. 5. - A catalytic plant for puri

fication with recuperative heat exchange was designed, produced and tested. Its use made it possible to decrease the content of oil vapors without carbon filters and to reduce the consumption of energy for additional heating of the air. The experiments showed that at an air temperature of from 175-180°C (160-170°C in the mass of the catalyst) on the occasion of the entrance into the contact apparatus this plant offers a

Card 2/3

Catalytic Method for Purifying Air from Acetylene.

67-5-3/12

complete protection of the fractionating block against acetylene in every practically possible concentration. About 2/3 of the oil and of its distillates being in the air are oxidized to CO, and H<sub>2</sub>O. 6. -

Based on the experimental results industrial plants for a simultaneous catalytic purification of the air from acetylene and oil distillates were designed for oxygen aggregates with a capacity of 30 and 300m3/h of oxygen. The catalytic purification plant is mounted between the drying block and the fractionating apparatus. 7. - The catalytic method of the purification of air can be recommended for oxygen plants of small and medium capacity. With great low-pressure air fractionating plants the introduction of this method requires its supplementary elaboration in thermal respects and that taking into account the concrete possibilities of the individual enterprise.

There are 4 figures, 2 tables and 4 Slavic references.

ASSCCIATION: All-Union Scientific Research Institute of Oxygen Apparatus and Ma=

chinery (VNIIKIMASH).

AVAILABLE: Library of Congress.

1. Air-Purification-Catalytic-Processes

Card 3/3

KOY	A A ANGUMEAN L'A	
	STUKANOVSKAYA, N.S.; ROYTER, V.A.; VAYNSHTEYN, F.M.	
	The role of oxygen of vanadium catalysts in the oxidation of sulfur	
	14 - 1	
	(Oxidation) (Vanadium oxides) (Sulfur dioxide)	
	그는 물로 보는 장면 하는 이렇게 그는 것이 되었다. 이 불고 하는 지금 그는 그를 통해 보고 있다. 그는 그는 그를 통해	
	이 그들은 어떻게 되고 말이 되면 그 나라 되었는데 맛 이렇게 하지 않아야 하는데 하셨다.	
	지역 이 등은 이르면 공사 그림 생활이 되는 하는 사람들은 얼마를 받는데 하는데 되었다.	
	그리는 그 아이지는 그리는 살이 이 그리는 것이 하는 것은 말에 들어가는 말이 하는데 이 모델을	
	[18] 그리고 [18] 그림과 그림과 아내는 아내는 아내는 아내는 아내는 아내는 아내를 가지 않다.	
	그렇게 살아가 얼마가 하시고 모두를 하시고 되었다면 하는 사람들은 얼마는 얼마나는 것이 마셨네.	
	어느가 말이 되고 말을 이용할 때 그 아들만 하는데 되어 그들이 받는 그리고 있었다. 그 모델()	
	된 그림 아이 아름일 두 네트림의 아름다는 뒤에 하는 그리고 얼마를 하다고 있는데 되었다. 그는 말았다.	
	요네가 하는데 하는데 요즘 하는데 하는데 하는데 하는데 하는데 하는데 모든데 하는데 모든 그래?	
	그 경기에 하게 되는 도로 환경으로 하는 내가 그는 그 때로 한 사람이 모임을 하는 것이 모든 모든 모든데	
	병원 기본 등 기업 회사 회사 교통 전환 기업 시간 사람들이 되는 사람들이 받는 모양이 되었다.	
	이 돈 이 경임하다 하는 이 생각으로 한 사람들이 하는 그 그리는 것은 이 없었다. 그 전에 되었다.	
	그 아파 아마 아마들의 대로 가는 아니는 아마들이 얼마를 하는 것이 하는 것이 아니는 사람이 가능했다.	
	그들이 모양을 이후 목욕을 하면도 보고싶습니다. 그리는 데이는 이 이는 그 사용에 가지고 있다. 폭쥬!	

KUYTER, V. A.

73-2-8/22

AUTHORS: Ushakova, V.P., Korneychuk, G.P., Royter, V.A'. and Zhigaylo, Ya. V.

TITLE: Kinetics and mechanism of the oxidation of naphthalene on a oxyvanadium catalyst. 1: Investigation of the effect of the gas phase composition on the chemical composition of the catalyst and on the catalytic activity.

(Kinetika i mekhanizm okisleniya naftalina na okisnovanadiyevom katalizatore. 1: Issledovaniye vliyaniya sostava gazovoy fazy na khimicheskiy sostav katalizatora i ego kataliticheskuyu aktivnost!).

PERIODICAL: "Ukrainskiy Khimicheskiy Zhurnal" (Ukrainian Journal of Chemistry), Vol.23, No.2, March-April, 1957, pp.191-199 (USSR).

ABSTRACT: The possibility of poisoning of the catalysts at changing concentration of the reagents in the gaseous phase was investigated. A catalyst used in the plant reactor of the Rubezhansk Chemical factory was subjected to chemical analysis.  $V_20_4$  was determined with permanganate and  $V_20_5$  by titrating with ferrous ammonium sulphate. Tabulated results (Table 1) show that the catalyst is subjected to the biggest changes in the centre of the reactor. It

13-5-8/55

Kinetics and mechanism of the oxidation of naphthelene on a oxyvanadium catalyst. 1: Investigation of the effect of the gas phase composition on the chemical composition of the catalyst and on the catalytic activity. (Cont.)

oxidation of phthalic aphydride is strongly inhibited by naphthalene vapours. The catalyst changes gradually in such a manner that the most suitable conditions for a selective process are established. The reduced particles come into contact with the highly concentrated naphthalene containing solution. The particles consist of slightly active higher vanadium oxides.

There are 2 drawings, 5 graphs and 3 tables. There are 3 references, 1 of which is Slavic.

ASSOCIATION: Institute of Physical Chemistry imeni L.V.Pisarzhevsk, Academy of Sciences, Ukraine. (Institut Fizicheskoy Khimii im. L.V.Pisarzhevskogo AN USSR).

SURMITTED: November 12, 1956. AVAILABLE: Library of Congress

Card 3/3

Roxter, AUTHOR: Ushakova, V. P., Korneychuk, G. P., and Royter, V. A.

Kinetics and Mechanism of the Oxidation of Naphthalene TITIE:

with a Vanadium Catalyst.2. (Kinetika i Mekhanizm Okisleniya Naftalina na Okisnovanadiyevom Katalizatore. 2)

PERIODICAL: Ukrainskiy Khimicheskiy Zhurnal, 1957, Vol.23, No.3,

pp. 310-321 (USSR). ABSTRACT: Data on the kinetics of the oxidation of naphthalene with a vanadium oxide catalyst are given. The detrimental influence of the macrofactor was eliminated. The investigations on the kinetics of the process disregarding some of the chemical changes in the composition of the catalyst, were published in the first part of this article. (Ref. 1.) Experiments were carried out on a macrocrystalline, nonporous vanadium oxide catalyst (2 grains 5 x 7mm weighing 0.495 g) between 380 - 410°C, by the continuous circulation method, as indicated in Figure 1. The macro-crystalline catalyst was prepared by slow cooling of the vanadium pentoxide solution. The internal diffusion was minimised by using this catalyst. The rate of oxidation of naph-thalene was measured at 383, 392, 400 and 410°C. Prelimi-nary experiments showed that the catalyst shows sufficiently reproducible activity in these temperature limits; Card 1/5 outside these temperature limits the catalytic activity

73-3-5/24

Kinetics and Mechanism of the Oxidation of Naphthalene with a Vanadium Catalyst. 2.

and selectivity of the material changes. Quantitative analysis of the oxidation products gave the following results: phthalic anhydride, maleic anhydride, 1,4-naphthoquinone, CO2, CO and O2. The unreacted naphthaline was determined by the difference between the initial concentration and the concentration of the reaction products. The analysis of the gaseous products was carried out in the apparatus BTM, the 1,4-naphthoquinone was analysed with a pK-53 photocolorimeter. Investigations were carried out at 0.505 x 10 mole/litre(1:20, I series) and 0.342 x 10 mole/litre (1:30, II.series). Figures 2-5 give data on the relation of the output and the concentration of phthalic anhydride (Wp,a), maleic anhydride (Wm,a), 1,4-naphthoquinone (Wm,a) and of products of deep oxidation (WCO2). The concentration of naphthalene was denoted by C. The kinetics of oxidation can be expressed by the equation: Wph.a = kph.CN. The velocity constants of these partial reactions, calculated on the basis of the given equations in Table 1. are shown to be reasonably constant in the given temperature limits.

73-3-5/24 Kinetics and Mechanism of the Oxidation of Naphthalene with a Vanadium Catalyst. 2.

The rate of formation of phthalic anhydride does not depend on the concentration of the reaction products and at a constant concentration of oxygen only the naphthalene concentration has to be defined. The activation temperatures were calculated from the inclination of diagram lines lg  $k_i$  and T (figures 6 - 9). The following results

were obtained (in cal./mole):

Eph.a. = 37.4; Em.a. = 31.6; En.qu. = 32.7 and Eco\_ = 37.2

A second series of experiments with smaller initial concentration of naphthalene than in the first series was carried out to clarify the total influence of the reaction products on the rate of oxidation of naphthalene (0.342 x 10 mole/litre). These investigations were carried out at 410, 392 and 383°C with the same catalyst as in the first series. Practically identical results were obtained. The mean values of the velocity constants were calculated according to the equations 1 - 4 given in Table 2. Figure 10 shows that the relation of output of phthalic anhydride and the concentration naphthalene

of phthalic anhydride and the concentration naphthalene Card 3/5 of the 2 experimental series tally during each given

Kinetics and Mechanism of the Oxidation of Naphthalene with a Vanadium Catalyst. 2.

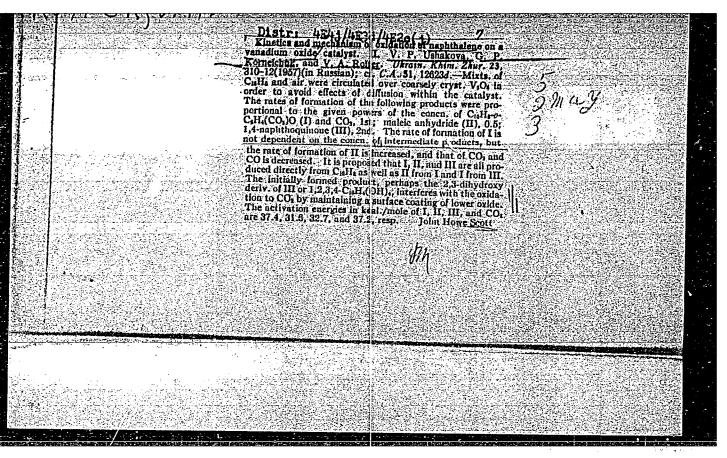
initial oxy-compounds or 1,4-naphtoquinone. There are 13 figures, 3 tables and 13 references, 9 of which are Slavic.

SUBMITTED: November, 12, 1956.

ASSOCIATION: Institute of Physical Chemistry imeni L.V. Pisarzhev-skiy, Academy of Sciences, Ukrainian SSR.
(Institut Fizicheskoy Khimii im. L.V. Pisarzhevskogo AN USSR)

AVAILABLE: Library of Congress.

Card 5/5



5(3,4) AUTHORS:

Korneychuk, G. P., Royter, V. A.,

507/64-58-7-6/18

Zhigaylo, Ya. V.

TITLE:

Methods of Improving the Capacity and Selectivity of Vanadium Oxide Catalysts in the Oxidation of Naphthalene to Phthalic Anhydride (Puti povysheniya proizvoditel'nosti i izbiratel'nosti okisnovanadiyevykh katalizatorov dlya okisleniya naftalina vo

ftalevyy angidrid)

PERIODICAL:

Khimicheskaya premyshlennost', 1958, Nr 7, pp 410-413 (USSR)

ABSTRACT:

I. P. Garkavenko and N. A. Konstantinova took part in the experiments. The small pore dimensions (diameter 10-4 to 10-5 cm) in fused vanadium pentoxide catalysts lead to diffusion inhibitions in the naphthalene oxidation. In the reaction the pentoxide in the naphthalene-air mixture is reduced to lower oxides. A disadvantage of the vanadium pentoxide catalysts is also the low melting-point of  $V_2O_5$  (690°). To avoid the effect of the diffusion inhibitions mentioned above some experiments were carried out. The  $V_2O_5$  was fused and tabletted. Besides, experiments with coarsely crystalline  $V_2O_5$  were carried out. The time of contact was selected in such a way that no

Card 1/2

naphthalene could be proved in the outflow of the reactor at the

Methods of Improving the Capacity and Selectivity of SOV/64-58-7-6/18 Vanadium Oxide Catalysts in the Oxidation of Naphthalene to Phthalic Anhydride

temperature of the experiment (indicator method) (Ref 5). Carbon monoxide and carbon dioxide were determined in the gas analyzer of the type VTI (Ref 6). The gas quantity was measured in a Mariotte (Mariot) container. The reaction products were collected in a Deward (D'yuard) container (with freezing mixture). It was found that at temperatures below 4000 the monocrystalline non-porous catalyst is by far more efficient than the ordinary fused catalyst. A partly reduced catalyst had the advantage of a higher melting temperature than vanadium pentoxide. The following facts were found: The first part of the reactor (1/4 - 1/3) should be filled with a partly reduced catalyst (granulation 7-8 mm). The rest of the reactor is filled with coarsely crystalline V2O5 as the latter has a greater selectivity than the porous polycrystalline industrial catalyst. The temperature of the catalysis should be maintained at 380-4000, and a maximum rate of the gas flow should be employed where no passage of non-oxidized naphthalene can take place yet. There are 3 figures, 1 table, and 7 Soviet references.

Card 2/2

ROYTER, V.A.; STUKANOV, N.A.; VOLIKOVSKAYA, N.S.

Role of oxygen in vanadium oxide catalysts during oxidizing catalysis. Ukr. khim. zhur. 24 no.1:37-45 '58. (MIRA 11:4) catalysis. Ukr. khim. zhur. 24 no.1:37-45 (MIRA 11:4) (Vanadium oxide) (Oxidation) (Catalysis) (Vanadium oxide) (Oxidation) (Catalysis)

SOV/76-32-11-10/32

5(4), 5(1) AUTHORS:

Royter, V. A., Korneychuk, G. P., Stukanovskaya, N. A.,

Rzayev, P. B.

TITLE:

The Effect of the Transport Phenomena on the Kinetics of the Oxidation of Sulfur Dioxide Gases on the Barium-Aluminum-Vanadate Catalyst (Vliyaniye yavleniy perenosa na kinetiku okisleniya sernistogo gaza na bariyevo-alyumo-vanadiyevom katalizatore) I. Investigations According to the Diaphragm Method (I. Issledovaniye metodom diafragm)

PERIODICAL:

Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 11, pp 2525-2531

ABSTRACT:

The kinetics mentioned in the title has already been investigated by some authors (Refs 1,2,3). In the present case the diaphragm method is employed and the equation by G. K. Boreskov (Ref 3) is modified for the conditions of this method (Ref 4). The operation mechanism of this method has already been described (Refs 4-6). A schematic representation of the test plant (Fig 1) as well as a diagram of the vessel for sample taking of the gases (Fig 3) are given. A reactor apparatus of quartz (Ref 10) was used. The diaphragms (from a

Card 1/3

sov/76-32-11-10/32

The Effect of the Transport Phenomena on the Kinetics of the Oxidation of Sulfur Dioxide Gases on the Barium-Aluminum-Vanadate Catalyst. I. Investigations According to the Diaphragm Method

barium-aluminum-vanadate contact mass) were 0.64 cm thick, had a diameter of 1.78 cm and a weight of 1.499 g. The experimental data were obtained for three initial concentrations of the SO gas in air (2.43; 4.78; 6.42%) at temperatures of 430-530°C<sup>2</sup>(Table 2). The activation energy of the oxidation process of SO<sub>2</sub> on barium-aluminum-vanadate catalysts amounts

to from 36 to 39 kcal/mol, and thus is considerably higher than the value (23 kcal/mol) given by G. K. Boreskov. This is regarded as a proof of the assumption of the important effect of the transport factor also in the case of fine-grained catalysts. There are 8 figures, 2 tables, and 12 references, 11 of which are Soviet.

ASSOCIATION:

Akademiya nauk Ukrainskoy SSR Institut fizicheskoy khimii im.
L. V. Pisarzhevskogo Kiyev (Academy of Sciences, Ukrainskaya SSR, Institute of Physico-Chemistry imeni L. V. Pisarzhevskiy, Kiyev)

Card 2/3

	Rinetics of catalytic exidation of sulfur dioxide on centeride. Ukr. knim. znur. 30 no.9:919-925 64.	vanadium IRA 17:10)	
	l. Institut fizioheakoy khimil imeni Fisarzhevskogo A	AN UkrSSR.	
	이에게 이른 아름다는 선생님은 그래 가지 않는데, 하다는		
	다 불통 중인 마음 보는 말이 그리면 보고 생일이 다니다.		
	그는 말이는 소리를 하지 않는 그부터 얼마를 보다.		
	그리다는 그러워 환경되면 그리라를 하다는 승리님의 보다 안		
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	마음 전에 발범하는 사람들은 아는 이 나는 이 이 기가는		
	그는 하는 회에 작은 때문 하나 들어가는 사람들이 가는 것 같습니?		
	그 물로 이번에 가는 바다가 하는 것 같아 보니 하다. 하다 나		
	나는 사람이 하고 있으면 하는 사람들이 얼마나 되는 것이 없는 것이다.		

GELLER, B.A.; NEYMARK, I.Ye.; RUBANIK, M.Ya.; GRAGEROV, I.P.; POLYAKOV, M.V.; RUSOV, M.T.; DAIN, B.Ya.; REKASHEVA, A.F.; STRAZHESKO, D.N.; LUNENOK, V.A.; ROYTER, Y.A.; SULIMA, L.V.; FOMENKO, A.S. Aleksandr Il'ich Brodskii, 1895-; on his seventieth birthday. Zhur. fiz. khim. 39 no.6:1540-1541 Je '65. (MIRA 18:11)

PYATNITSKIY, Yu.I.; STUKANOVSKAYA, N.A.; ROYTER, V.A.

Kinetics of ammonia decomposition on an iron catalyst under conditions of chemical equilibrium. Ukr. khim.

zhur. 31 no.3:247-252 \*65.

l. Institut fizicheskoy khi \_i im. L.V.Pisarzhevskogo AN UkrSSR.

ROYTER, V.A. [Roiter, V.A.], akademik

Reaction and catalysis. Nauka Azhyttia 12 no.7:33-34 Jl '62.

(MIRA 16:1)

1. AN UkrSSR. (Catalysts)

GOLODETS, G.I.; ROYTER, V.A.

现代1000年的1500年代的1500年代的1500年代的1500年代的1500年代的1500年代的1500年代,1500年代,1500年代,1500年代,1500年代,1500年代,1500年代,1500年代,1500年代

Selection of catalysts based on the thermodynamic characteristics of substances and reactions. Ukr. khim. zhur. 29 no.7:667-685 163. (MIRA 16:8)

1. Institut fizicheskoy khimii im. L.V. Pisarzhevskogo AN UkrSSR. (Catalysts) (Thermodynamics)

GOLODETS, G.I.; ROYTER, V.A.

Using empirical kinetic equations for the estimation of the thermodynamic characteristics of active complexes. Kin.i kat. 4 no.2:177-188 Mr-Ap 163. (MINA 16:5)

1. Institut fizicheskoy khimii imeni L.V.Pisarzhevskogo AN UkrSSR.

(Chemical reaction, Rate of)

(Complex compounds—Thermodynamic properties)

BAKUMENKO, Tamara Timofeyevna; ROYTER, V.A., akademik, otv. red.;
POKROVSKAYA, Z.S., red.; KADASHEVICH, O.A., tekhn. red.

[Catalytic properties of rare and rare-earth elements]Kataliticheskie svoistva redkikh i redkozemel'nykh elementov. Kiev, Izd-vo Akad.nauk USSR, 1963. 99 p.

(MIRA 16:4)

1. Akademiya nauk UkrSSR (for Royter).

(Metals, Rare and minor) (Rare earths) (Catalysis)

ROYTER, Vladimir Andreyevich; KORNEYCHUK, Grigoriy Petrovich;
USHAKOVA, Viktorina Petrovna; STUKANOVSKAYA, Nina
Aleksandrovna; POKROVSKAYA, Z.S., red.; MATVKYCHUK, A.A.,
tekhn. red.

[Catalytic oxidation of naphthalene] Kataliticheskoe okislenie naftalina. Kiev, Izd-vo Akad. nauk RSSR, 1963. 106 p. (MIRA 16:5)

(Naphthalene) (Oxidation) (Vanadium catalysts)

HOYTER, Vladimir Andreyevich; BRODSKIY, AI., akademik, otv. red.;
POKROVSKAYA, Z.S., red.; DAKHNO, Yu.B., tekhn. red.

[Introduction to the theory of kinetics and catalysis] Vvedenie
v teoriiu kinetiki i kataliza. Kiev, Izd-vo Akad. nauk USSR,
1962. 110 p.

1. Akademiya nauk Ukr. SSR (for Brodskiy).
(Kinematics) (Catalysis)

Methods for taking into account the distorting effect of macrofactors in the determination of catalyst activity. Kin.i kat. (MIRA 15:8) 3 no.4:602-604 Jl-Ag '62.

1. Institut fizicheskoy khimii imeni L.V.Pisarzhevskogo AN USSR. (Catalysis)

ROYTER, V.A.					
	All-Union Conference on methods for the determination of catalyst activity. Kin.i kat. 3 no.4:467-469 Jl-Ag 62. (MIRA 15:8) (Catalysts—Congresses)				

ROYTER, V.A.; USHAKOVA, V.P.; KORNEYCHUK, G.P.; SKORBILINA, T.G.

Kinetics and mechanism of the catalytic oxidation of naphthalene to 1,4-naphthoquinone. Kin. i kat. 2 no.1:94-102 Ja-F '61. (MIRA 14:3)

1. Institut fizicheskoy khimii imeni L.V. Pisarzhevskogo AN USSR. (Naphthalene) (Naphthoquinone) (Chemical reaction, Rate of)

	61.	acceleration. Ukr. khim. (MIRA 14:3)
1. Institut fizicheskoy	khimii im. L. V. (Catalysis)	Pisarzhevskogo AN USSR.
		오늘 하는 것이 얼마나 아이를 하는데 없다.
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ROYTER, V.A.; STUKANOVSKAYA, N.A. [Stukanovska, N.O.]; KORNEYCHUK, G.P. [Korniichuk, H.P.]; VOLIKOVSKAYA, N.S. [Volikovs'ka, N.S.]; GOLODETS, G.I. [Holodets', H.I.]

Study of the kinetics of oxidation of sulfur anhydride on a platinum catalyst under conditions of stable chemical equilibrium. Dop.AN URSR no.9:1241-1244 160. (MIRA 13:10)

- 1. Institut fizicheskoy khimii im. L.V. Pisarzhevskogo AN USSR.
- 2. Chlen-korrespondent AN USSR (for Royter).
  (Oxidation) (Sulfur oxides)

VOL'FSON, V.Ya.; KORNEYCHUK, G.P.; ROYTER, V.A.; ZHIGAYLO, Ya.V.

Characteristics of the catalytic oxidation of naphthalene. Part

Characteristics of the catalytic exidation of hapitualization of hapitualization in long beds of vanadium 3: Kinetics of naphthalene exidation in long beds of vanadium catalysts. Ukr. khim. zhur. 26 no.5:588-593 '60. (MIRA 13:11)

1. Institut fizicheskoy khimii im.L.V.Pisarzhevskogo AN USSR i Rubezhanskiy khimicheskiy kombinat. (Naphthalene) (Oxidation)

ROYTER, V.A.: STUKANOVSKAYA, N.A.; KORNEYCHUK, G.P.;

VOLIKOVSKAYA, N.S.; GOLODETS, G.I.

Study of the oxidation kinetics of sulfur dioxide on a platinum catalyst when equilibrium has been reached. Kin. i kat. 1 (MIRA 13:11) no. 3:408-417 S-0 '60.

1. Institut fizichiskoy khimii imeni L.V. Pisarzhevskogo AN USSR. (Sulfur dioxide) (Oxidation) (Platinum)

S/073/60/026/002/002/015 B023/B067

AUTHORS:

Rzayev, P. B., Royter, V. A., and Korneychuk, G. P.

TITLE

On the Kinetics of Sulfuric Acid Catalysis on Barium-

Aluminum - Vanadium Catalysts

PERIODICAL:

Ukrainskiy khimicheskiy zhurnal, 1960, Vol. 26, No. 2,

pp. 161-167

TEXT: The authors studied the oxidation kinetics of sulfur dioxids on a barium - aluminum - vanadium catalyst. They observed that it corresponds to the equation by G. K. Boreskov (Ref. 3) with the exponent n=0.4. The high value of activation heat (23 kcal) is due to the internal kinetic conditions and is not influenced by the macrofactors. The authors proved conditions and is not influenced by the macrofactors. The authors proved that an inhibition of internal diffusion influences already small grains of a diameter of 1.5-2 mm with a degree of conversion of 1.5-2 mm with a degree of conversion of 1.5-2 mm with reduces the measurable activation heat. The temperature of 1.5-2 minus of the large difference in the degree of reduction of the vanadium oxides contained in the catalyst, its of reduction of the vanadium oxides contained in the catalyst, its

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On the Kinetics of Sulfuric Acid Catalysis on Barium - Aluminum - Vanadium Catalysts S/073/60/026/002/002/015 B023/B067

reasons of the overestimated values of the activation heat which were obtained by the diaphragm method. They attempt to explain the divergence between their data and the data of Ye. V. Gerburt-Geybovich and G. K. Boreskov. They assume that the composition of the catalyst which can be determined by chemical analysis, gradually changes, whereas the surface layer rapidly takes the composition corresponding to the gaseous medium. For this reason, catalysts with different degree of oxidation, at given temperature and given composition of the gas, have the same chemical composition of the surface layer and the same activity. This assumption, however, has not yet been proved. Also systematic errors may occur when employing the diaphragm method. This should be the subject of further studies. There are 6 figures, 3 tables, and 5 Soviet references.

ASSOCIATION: Institut fizicheskoy khimii im. L. V. Pisarzhevskogo AN USSR

(Institute of Physical Chemistry imeni L. V. Pisarzhevskiy

of the Academy of Sciences UkrSSR)

SUBMITTED:

August 11, 1959

Card 2/2

# CIA-RDP86-00513R001445520011-8 "APPROVED FOR RELEASE: 07/19/2001

s/073/60/026/004/010/018/XX B023/B064

Korneychuk, G.P., Royter, V.A., Vol'fson, V.Ya., Zhigaylo, Ya.V. and Lyubiteleva, A.Z. AUTHORS:

Characteristics of the Catalytic Oxidation of Naphthalene, 2. Investigations of the Oxidation of Naphthalene in Long

Layers of Vanadium Catalysts

Ukrainskiy khimicheskiy zhurnal, 1960, Vol. 26, No. 4 PERIODICAL:

TEXT: The authors performed a comparative investigation between the combined charge suggested by them (it consists of a partly reduced vanadium oxide catalyst and a coarse-crystalline vanadium rentoxide, Ref.2) and the catalysts used in industry. Along with this investigation the efficiency and selectivity of the naphthalene oxidation was studied on the basis of the products obtained, and the temperature conditions prevailing along the layer were examined. By means of an enlarged plant and a commercial reaction apparatus the authors obtained data proving that the combined charge of vanadium oxide catalysts is superior to the

Card 1/3

TITLE:

Characteristics of the Catalytic Oxidation of Naphthalene. 2. Investigations of the Oxidation of Naphthalene in Long Layers of Vanadium Catalysts

S/073/60/026/004/010/018/XX B023/B064

commercial reaction apparatus of vanadium pentoxide. Under these conditions the phthalic anhydride yield reached 80-85%. Under worse conditions of heat reduction and temperature balance in the commercial reaction apparatus the selectivity of the combined charge amounts to 76-78% (that of the industrial being 69-70%). Thus, the naphthalene consumption is reduced by 25%. The efficiency of the catalysts did not decrease. Data were obtained on the efficiency and selectivity of the vanadium catalyst with respect to phthalic- and maleic anhydride. The optimum experimental conditions, the change of the naphthalene concentration, its oxidation products and temperature were determined by taking samples along the layer of the vanadium catalysts. The authors found that at a given temperature and concentration of naphthalene in the gas mixture an optimum flow rate exists, which warrants a maximum yield of phthalic anhydride. It corresponds to the maximum velocity at which no naphthalene leaves the output of the plant. The method applied, in combination with the indicator method which serves to determine the naphthalene which has not entered into reaction, is suited for a quick and reliable evaluation of

Card 2/3

RZAYEV, P.B.; ROYTER, V.A.; KORNEYCHUK, G.P.

Kinetics of sulfuric acid catalysis on barium-aluminum-vanadium catalysts. Ukr. khim. zhur. 26 no.2:161-167 '60. (MIRA 13:9)

1. Institut fizicheskoy khimii im. L.V. Pisarzhevskogo AN USSR.
(Sulfur dioxide) (Catalysts)

ROYTER,	Mechanism of oxidative catalysis by means of metal oxides. 22163-68 My-Je '60. (MIRA 13:8)	
	1 kat. I ho.I. op de telestricheskoy khimii im. L.V. Pisarzhevskogo AN USSR.  1. Institut fizicheskoy khimii im. L.V. Pisarzhevskogo AN USSR.  (Metallic oxides) (Catalysis)	
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ROYTER, V.A.; KORNEYCHUK, G.P. [Korniichuk, H.P.]; VOL'FSON, V.YA.;
ZHIGAYLO, Ya.V. [Zhybailo, IA.V.]

Kinetics of the oxidation of naphthalene in commercial layers of vanadium catalysts. Dop.AN URSR no.3:345-348 (MIRA 13:7)

1. Institut fizicheskoy khimii im. L.V.Pisarzhevskogo AN USSR i Rubizhanskiy khimicheskiy kombinat. 2. Chlen-korrespondent AN USSR (for Royter). (Naphthalene) (Oxidation)

VOL'FSON, V. Ya., KORNEYCHUK, G.P., ROTTER, V.A.

Characteristics of the catalytic oxidation of naphthalene. Part 1: Kinetics of oxidation of phthalic anhydride on a vanadium oxide catalyst. Ukr. khim. zhur. 26 no.3:305-313 '60. (MIRA 13:7)

1. Institut fizicheskoy khimii AN USSR.

(Phthalic anhydride) (Vanadium oxide)

(Oxidation)

OYCHARENKO, F.D., otv.red.; KURILENKO, O.D., doktor khim.nauk, red.;
NEYMARK, I.Ye., doktor khim.nauk, red.; ROYTER, V.A., red.;
MIKHALYUK, R.V., kand.khim.nauk, red.; MEL'NIK, A.F., red.
izd-va; MATVEYCHUK, A.A., tekhn.red.

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[Natural mineral sorbents; proceedings of the conference held June 9-12, 1958 in Kiev] Prirodnye mineral nye sorbenty; trudy soveshchaniia, sostolavshegosia 9-12 iiunia 1958 goda v g. Kieve.. Kiev, 1960. 370 p. (MIRA 13:7)

- 1. Soveshchaniye po prirodnym mineral'nym sorbentem, Kiev, 1958.
- 2. Chleny-korrespondenty AN USSR (for Ovcharenko, Royter).
  (Sorbents)

S/195,60/001/001/004/007 B015/B060

AUTHOR:

Royter, V. A.

TITLE:

The Mechanism of Oxidative Catalysis by Means of Metal

Oxides

PERIODICAL:

Kinetika i kataliz, 1960, Vol. 1, No. 1, pp. 63-68

TEXT: The present paper offers a survey of the work done at the author's laboratory for the purpose of checking the two-stage redox reaction scheme of catalysis. Some typical oxidation processes and catalysts traced with 0<sup>18</sup> were examined. Data on the following reactions are supplied and tabulated: catalytic oxidation of CO on MnO2; catalytic oxidation of CO on CuO; catalytic oxidation of naphthalene on V<sub>2</sub>O<sub>5</sub>; catalytic oxidation of SO<sub>2</sub> on V<sub>2</sub>O<sub>5</sub>. Experimental results obtained from the above reactions show that on the oxidation catalysis by metal oxides the oxygen of the latter does not reach the reaction products, and hence, the two-stage redox reaction scheme of catalysis is incorrect. Boreskov and others, Roginskiy and Keyer are mentioned in the text. Abstracter's

Card 1/2

The Mechanism of Oxidative Catalysis by Means of Metal Oxides

S/195/60/001/001/004/007 B010/B060

Note: the pages following p. 67 of this paper's photographic copy were missing ]. There are 8 tables and 8 references: 7 Soviet and 1 US.

ASSOCIATION:

Institut fizicheskoy khimii im. L. V. Pisarzhevskogo

AN USSR (Institute of Physical Chemistry imeni

L. V. Pisarzhevskiy AS UkrSSR)

SUBMITTED:

December 3, 1959

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Card 2/2

PHASE I DOOK EXPLOITATION SOV/5658

Ivanov, Aleksandr Petrovich, Candidate of Technical Sciences, and Viktor Daitriyevich Lisitsyn, Candidate of Technical Sciences, eds.

Modernizatsiya kuznechno-shtampovochnogo oborudovaniya (Modernization of Die-Forging Equipment) Moscow, Mashgiz, 1961. 226 p. Errata slip inserted. 10,000 copies printed.

Reviewer: V. Ye. Nedorezov, Candidate of Technical Sciences; Ed. of Publishing House: T. L. Leykina; Tech. Ed.: A. A. Bardina; Managing Ed. for Literature on Machine-Building Technology (Leningrad Department, Mashgiz): Ye. P. Naumov, Engineer.

PURPOSE: This book is intended for foremen, machinists, designers, and process engineers concerned with the modernization and designing of die-forging equipment. It may also be used by students at schools of higher education.

COVERAGE: The book contains material presented at the Conference Card 1/8

Modernization of Die-Forging Equipment

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SOV/5658

on Problems in the Modernization and Operation of Die-Forging Equipment, held in November 1958 in Leningrad. The Conference was called by Leningradskiy Sovet narodnogo khozyaystva, Sektsiya obrabbtki metallov davleniyem Leningradskogo oblastnogo pravleniya NTO Mashprom (Leningrad Council of the National Economy, Section of Metal Pressworking at the Leningrad Oblast Board of the Scientific and Technical Society of the Machine Industry) and Leningradskiy mekhanicheskiy institut (Loningrad Mechanical Enginecring Institute). Actual problems in the modernization, operation, and repair of die-forging equipment are described. Analyses are provided for problems involved in the mechanization and automation of die-forging and stamping operations. Also included are practical data to be used in the modernization of equipment. No personalities are mentioned. There are 59 references:

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PEL'TIN, K.K.; KRAVETS, I.G.; ZDANOVICH, O.A.; ERMAN, I.D. (Kishinev);
MIL'SHTEYN, P.V. (Bel'tsy); ETLIS, S.S. (Bendery); MISHCHENKO, S.A.;
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Role of artificial pneumothorex in the compound treatment of pulmonary tuberculosis. Probl. tub. no 7:24-29 '63.

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IVANYUK-BELUGA, E.I. [Ivaniuk-Bieluha, IE.I.]; ROYTRUB, B.A. [Roitrub, B.A.]

Toxicity of a complex acetate compound of uranium. Fiziol.zhur.

[Ukr.] 5 no.6:803-805 N-D 159.

(MIRA 13:4)

1. Institut fiziologii im. A.A. Bogomol'tsa Akademii nauk USSR, otdel eksperimental'noy i klinicheskoy nevrologii.
(URANIUM--TOXICITY)

S/073/60/026/003/006/011/XX B023/B060

AUTHORS:

Vol'fson, V. Ya., Korneychuk, G. P., and Royter, V. A.

TITLE:

Characteristic Features of the Catalytic Oxidation of Naphthalene. I. Kinetics of the Oxidation of Phthalic

Anhydride on a Vanadium Oxide Catalyst

PERIODICAL:

Ukrainskiy khimicheskiy zhurnal, 1960, Vol. 26, No. 3,

pp. 305-313

TEXT: The authors studied the kinetics of oxidation of phthalic anhydride on a coarse-crystalline vanadium oxide catalyst under conditions excluding the distorting effect due to diffusion. The concomitant reactions were found to obey the following kinetic equations: the reaction rate of maleic anhydride formation  $W_1 = k_1 \, ^{\circ} C_{\text{phth}} \cdot a^{\prime} C_{\text{prod}}$ , the reaction rate of intensive oxidation of phthalic anhydride  $W_2 = k_2$ , where  $k_1$ ,  $k_2$  are the rate constants, the total concentration of oxidation products of phthalic anhydride prod in the reaction zone. The activation heat of the formation reaction of maleic anhydride was calculated on the basis of the Arrhenius equation and Card 1/4

Characteristic Features of the Catalytic Oxidation S/073/60026/003/006/011/XX of Naphthalene. I. Kinetics of the Oxidation B023/B060 of Phthalic Anhydride on a Vanadium Oxide Catalyst

was found to be E = 58.12 kcal/mole. The factor B<sub>1</sub> of the exponential function was found to be B<sub>1</sub> =  $1.18 \cdot 10^{11}$ . For the reaction of the intensive oxidation of phthalic anhydride E<sub>2</sub> = 40.92 kcal/mole and B<sub>2</sub> =  $2.45 \cdot 10^5$ .

A comparison between the authors' own results and the data offered by the literature showed that one of the factors ensuring the high selectivity of the catalytic process of producing phthalic anhydride from naphthalene is the high stability of phthalic anhydride toward oxidation (Ref. 4). The discrepancy between the partial reactions of phthalic anhydride and the reactions of its complete oxidation appears incomprehensible at first. The zero order of the reaction of the intensive oxidation of phthalic anhydride gives ground to the assumption of the catalyst surface being saturated by phthalic anhydride. The first order of the formation reaction of maleic anhydride from phthalic anhydride presupposes that there is no such saturation. This contradiction is disposed of when one assumes that, firstly, the reaction of the intensive oxidation of phthalic anhydride requires the combination of a phthalic anhydride molecule with oxygen, while Card 2/4

Characteristic Features of the Catalytic Oxidation S/073/60/026/003/006/011/XX of Naphthalene. I. Kinetics of the Oxidation B023/B060 of Phthalic Anhydride on a Vanadium Oxide Catalyst

the reaction of the partial oxidation requires the combination of two phthalic anhydride molecules with oxygen; that, secondly, the catalyst surface is inhomogeneous and only its active centers are saturated with phthalic anhydride. The reaction of intensive oxidation taking place on these active centers is actually independent of the concentration of the product to be oxidized. At the same time, the rate of the reaction of partial oxidation of phthalic anhydride is certainly dependent upon its concentration in the volume or at the less active places and is inhibited by the reaction products which render the access of phthalic anhydride to the place of reaction more difficult. The discrepancy observed here has been observed and described already earlier (Refs. 2, 3, and 6). The attached scheme serves to illustrate reactions taking place in the oxidation of phthalic anhydride. There are 9 figures, 2 tables, and 7 references: 6 Soviet and 1 US.

ASSOCIATION:

Institut fizicheskoy khimii AN USSR

(Institute of Physical Chemistry of the AS UkrSSR)

SUBMITTED:

June 7, 1959

Card 3/4

S/073/60/026/005/007/019 B004/B063

AUTHORS:

Vol'fson, V. Ya., Korneychuk, G. P., Royter, V. A.,

Zhigaylo, Ya. V.

TITLE:

Peculiarities of the Catalytic Oxidation of Naphthalene.

3. Kinetics of the Oxidation of Naphthalene in Long Layers

of Vanadium Catalysts

PERIODICAL:

Ukrainskiy khimicheskiy zhurnal, 1960, Vol. 26, No. 5,

pp. 588-593

TEXT: The purpose of the present work was to obtain data on the mechanism underlying the oxidation of naphthalene on vanadium catalysts under conditions comparable to those applied in industry. The following catalysts were used: 1) a commercial catalyst from molten V205; 2) a "combined mixture" with partly reduced V205. This catalyst had been suggested by the authors in Ref. 3; 3) tablets of the commercial vanadium-potassiumsulfatesilica gel catalyst (combined vanadium catalyst). Each experiment took 12-14 h. 2-3 h before the end of the experiment, samples were taken along

Card 1/3

s/073/60/026/005/007/019 Peculiarities of the Catalytic Oxidation of Naphthalene. 3. Kinetics of the Oxidation of B004/B063 Naphthalene in Long Layers of Vanadium Catalysts the catalyst layer, which were used to study the variations in concentration of naphthalene, naphthoquinone, maleic anhydride, CO, and CO. It was found that the partial reactions occurring during the oxidation of naphthalene on V205 catalysts obey the following kinetic equations: 1)  $v_1 = k_1 c_n$  (formation of phthalic anhydride);  $k_1 = 4.5 \cdot 10^{-3} - 4.6 \cdot 10^{-3}$ ;  $c_n = \text{concentration of naphthalene. 2}$   $v_2 = k_2 \cdot c_n^{0.5}$  (formation of maleic anhydride);  $k_2 = 0.0665 \cdot 10^{-5} - 0.0835 \cdot 10^{-5}$ . 3)  $v_3 = k_3 \cdot c_n^2$  (formation of naphthoquinone); k3 = 54 - 47.5 [Abstracter's note: Obviously a misprint]. 4)  $v_4 = k_4 \cdot C_{nq}$  (exidation of naphthoquinone);  $k_4 = 2.47 \cdot 10^{-3} - 2.55 \cdot 10^{-3}$ ;  $C_{nq}$  = concentration of naphthoquinone. 5)  $v_5 = {}^{k}_{5}C_{n}$  (formation of products on account of intense oxidation);  $k_5 = 1.10 \cdot 10^{-3} - 1.5 \cdot 10^{-3}$ . The partial reactions occurring during oxidation on the combined vanadium catalyst obey the following equations: 1)  $v_6 = k_6$  (formation of phthalic anhydride); Card 2/3

